

Date: Tuesday, 4/18/2006 10:00:59 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: ARM
Job Number	: 26663		
Estimate Number	: 10707		
P.O. Number	: N/A	Part Number	: D2012105
This Issue	: 4/18/2006 S.O. No. : N/A	Drawing Number	: D2012 REV D1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : SMALL /MED FAB	Drawing Revision	: D1
Previous Run	: 24984	Material	: N/A
Written By	: <u>See Comment Below</u>	Due Date	: 5/7/2006
Checked & Approved By	: <u>FF 06.04.18</u>	Qty:	5 Um: Each
Comment	: Est Rev: 02.04.03 Added Inspect level 3 NG		

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description :

1.0

M304TR0500W035

304 RD Tube .500 x .035W



Comment: Qty.: 2.7567 f(s)/Unit Total : 13.7834 f(s)

Material: 304/316 Seamless SS tubing, 1/2" O.D. x .035" wall(M304TR0.500W.035)

Identify as D2012-101

Batch: 1119488

FF 06.05.00

5

2.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

1-Punch to length as per Dwg D2012-105 & template D2012-105T1

FF 06.05.10

5

3.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1-Deburr

MF. 06.05.15

5

4.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

FF 06.05.15 (5)

5.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

a.m 06-05-25 (5)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☐ No ☒ DQA: LD Date: 06/05/20
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Tuesday, 4/18/2006 10:00:59 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: ARM

Job Number: 26663

Part Number: D2012105

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

AL 06/05/25 (5)

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST206

AL 06/05/25 (5)
06/05/25 (5)

8.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

06/05/26 (5)

Job Completion



U06.05.26

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

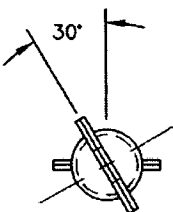
DART



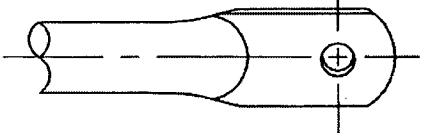
DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURT, ONTARIO, CANADA	
CHECKED <i>MM</i>	APPROVED <i>SE</i>	DRAWING NO. D2012-105	REV. D
DATE 98.04.28		TITLE ARM	SHEET 1 OF 1
		SCALE NTS	

A	92.06.04	NEW ISSUE - DRAWN FROM D2012
B	96.06.25	30° ANGLE ROTATED 60° CCW
C	97.09.03	CORRECTED VIEWS PER TSR A374
D	98.04.28	ADDED TEMPLATE & SPEC CTRL DWG REDRAWN IN CAD
D1	98.03.25	ADD FINISH

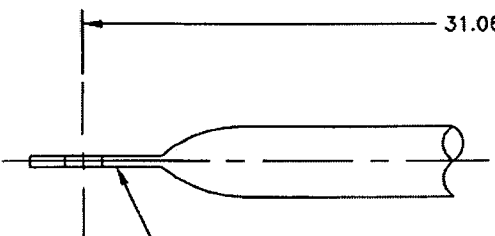
RELEASED
98/05/05 KE



3



31.06



PUNCH BOTH ENDS PER SPEC
CONTROL DRAWING D2727

NOTES:

1. MAKE PER TEMPLATE DT8116 (WAS D2012-105)
2. MATERIAL: AISI 304/316 STAINLESS STEEL TUBE $\phi 0.500 \times 0.035$ WALL
3. FINISH: POWDER COAT BLACK SANDTEX (4.3.5.7) PER DART Q51 005 4.3

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
ENGINEERING
RETURN TO
SHOP COPY
WORK ORDER
NO. 26663